



CA-DC2-FL, CA-EK-FL ARM ASSEMBLY

14 MM BOLT HOLE SPACERS FOR 96-00 CIVIC
12 MM BOLT HOLE SPACERS FOR 92-95 CIVIC 94-01 INTEGRA

ARM TO SUB FRAME BOLT TORQUE SPEC
****35-40 FT LBS USE MED LOCTITE****

!!M10X1.25 BOLT ONLY!!

SWAY BAR MOUNTING LOCATION FOR USE WITH ARMS WITHOUT SWAYBAR MOUNTING LOCATIONS.

****CYCLE SUSPENSION AND CHECK FOR END LINK BINDING AFTER INSTALLATION****

1 3/16 INTERNAL SNAP RING

VITON/EPDM O-RING

SHOCK BOLT TORQUE SPEC
****35-40 FT LBS USE MED LOCTITE****

5/8 COM10 SPHERICAL BEARING
USE LOCTITE 638 RETAINING COMPOUND

ARM MAY HIT SUB FRAME IF SUSPENSION TRAVELS BEYOND FACTORY TRAVEL LIMITS. CHECK ARM FOR IMPACT MARKS. IF HITTING TRIM OR BEND LIP ON SUBFRAME

HEAT TREATED STAINLESS STEEL INSERT PRESS FIT

*****DO NOT HIT WITH HAMMER
USE A BALL JOINT SEPARATOR*****

****USE ANTI-SEIZE ON TAPERED PART OF
BALL JOINT. ****

5/8 COM10 SPHERICAL BEARING
USE LOCTITE 638 RETAINING COMPOUND

CLASS 10 M12 WASHER
****MUST USE WITH NON FLANGED CASTLE NUTS****

****MAX TORQUE 35FT LBS****
OVER TIGHTENING WILL MAKE BALL JOINT REMOVAL VERY DIFFICULT AND COULD DAMAGE THE INSERT

For replacement parts or questions about this product please visit www-pci-racing.com or contact sales@procarinnovations.com